

Shorter cycle times, increased productivity, high planning accuracy.

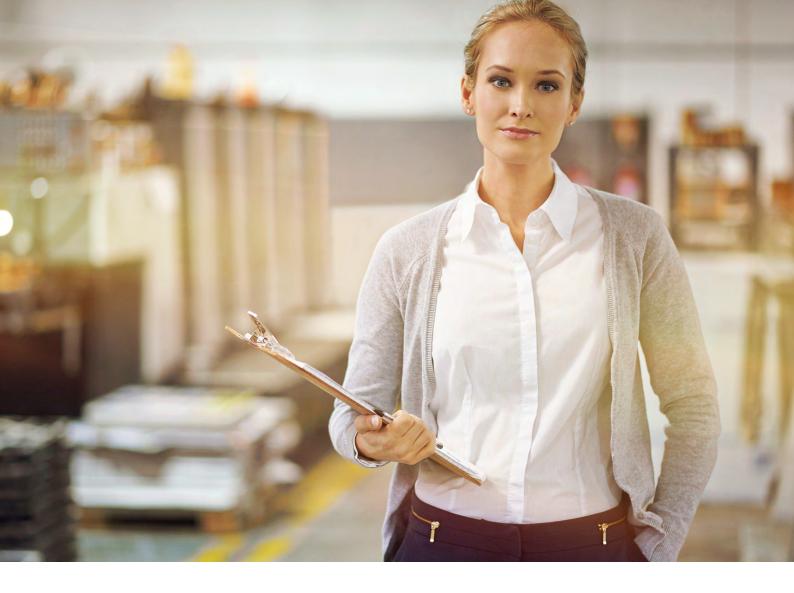
Are my machines being utilized in the best way possible? Is the required material present at the right time in sufficient quantity? How do I remain flexible, yet keep my warehousing costs low?

Optimum utilization and linking the resulting information streams is no longer imaginable without the qualified use of specialized IT systems. That makes series producers and companies in the automotive industry absolute pioneers in the implementation of IT-supported customer and supplier relationships as well as cross-company business processes [EDI, Collaborative Commerce].

HIGHLIGHTS

- Outline agreements in Purchasing and Sales
- Delivery schedules
- Just-in-time delivery schedules
- Transports
- Container management
- Consignment warehouse
- Expected credit notes
- Automatic linking of ATL@S processes





The specific requirements series producers have for their IT systems are, however, not simply limited to correct transmission of delivery schedules, shipping orders and shipping notifications. Beyond this they also have very high demands on the planning accuracy and documentation of their production processes. Of primary importance here is the capability of responding flexibly to altered quantity and deadline requirements. This is because the reported needs are continuously subjected to broader fluctuation ranges - with ever lower lead times. Moreover, the traceability of delivered products is highly relevant to certain product statuses or raw materials. Compliance with defined quality assurance procedures and cycles as well as the documenta-tion of their results also place high demands on suppliers. In addition, extremely high transparency in the cost structures is in high demand. That is the only way to ensure that, despite the constant price pressure, a profit is still made.

The special APplus modules for series producers and automotive suppliers fully cover all of these demands and enable appropriate handling for all specific processes for the industry – regardless of whether the processes involve manufacturing individual parts or delivering complete system components. Order tracking lets you retrieve the status and progress of a production order at any time. Traffic light signals indicate the respective status of the

operation and the material used. This lets you immediately detect any delays and respond accordingly. Every employee also has the option of having his or her pool of tasks displayed with a personalized user-centric portal. Moreover, critical orders can be displayed immediately in a transparent manner. The state-of-the-art software architecture of APplus (XML web services) pays off particularly where state-of-the-art EDI processes are to be implemented - an essential contribution to reducing costs. APplus for series producers links widely varying company departments and functional areas, coordinates processes in a targeted manner and controls them across companies. The result is integrated information processing. The benefit quickly becomes clear: Shorter cycle times, increased productivity and more speed thanks to the smooth exchange of information in the process chain. And not least of all, this efficiency contributes to improved supplier evaluations.

Detailed planning

APplus detailed planning involves a forward-looking, comprehensive and detailed planning tool for managing a company's entire supply chain. Users have a full palette of simple, user-friendly tools and filter functions for automated planning at their disposal. Any follow-up steps such as materials resource planning or generating PO proposals can also happen automatically if desired.



Information about production orders and workflows is visually formatted as a planning table (Gantt chart). This way overdue work steps and deadlines can be identified and graphically displayed via forward scheduling. Process preparation can be further optimized manually via subsequent modifications in APplus, such as to deadlines, setup times or alternative machine groups or via shifts on the planning table. All of these tools enable companies to respond flexibly to fluctuations in demand and bottlenecks and to monitor the use of all resources in accordance with criteria such as on-time deliv-ery performance, cycle times or inventory reduction. This also allows companies to improve productivity by providing optimized coordination of all production processes.

EDI processes

All of these business processes between customer and supplier are implemented based on standardized Electronic Data Interchange (EDI) processes. Different manufacturers and countries, however, prefer different standards, such as VDA, ODETTE and EDIFACT, which are also frequently modified and supplemented for a particular manufacturer. In order to be able to reliably map all possible variants of electronic communication in series production and the automotive industry, you need a lot of experience with the various EDI standards and the different communication processes. For this APplus relies on the tried-and-tested

XML-based Business Integration Server (BIS) from SEE-BURGER AG. Alternatively, the myOpenFactory platform is available. Thanks to its comprehensive functionality, the solution provides greater transparency, faster response times and greater process reliability. The result is a reduction down to essential content. Another big advantage of myOpenFactory is the ability to reach all business partners with just a single interface.

Shop floor control

The objective of effective shop floor control is to provide information on operations, material, capacity and personnel everywhere it is actually needed, as well as to support the workshop with order processing. Both the process chains in production and the activities for the employees involved in manufacturing are controlled in APplus via the status of the operation. Here the MRP controller explicitly approves production orders for production. Then the information about the capacity situation and the availability of the needed materials is available to the MRP controller. The employees involved in production can see vital information on their login screen, such as the activities they have to carry out and information on which materials they need. This eliminates the time-consuming, expensive process of printing documents.

APplus SERIES PRODUCTION



Plant data collection

Whether recording order time or personnel work time – optimized and secure plant data collection from APplus means all information regarding relevant company processes interconnects seamlessly. This is true whether the data is related to personnel, orders or materials. This component provides the actual status of the processes in the company in just a few clicks. High-quality industrial terminals are used as devices for entering data. Alternatively, a computer-based input screen is used, which, due to its online capability, also permits the collection of decentralized time reporting at subsidiaries or even for service calls or site installations.

Leaders in technology

APplus is an Internet-based enterprise solution (user-centric ERP system) for small and medium-sized production, service and trade companies that was developed entirely using state-of-the-art web technologies [HTML, XML, Web Services, SOAP] based on Microsoft .NET.

An award-winning solution

ERP made easy. This philosophy has earned us many awards for APplus in recent years. From the .NET Solution Award for the best application solution worldwide on the Microsoft platform up to the title "ERP System of the Year" from the University of Potsdam.

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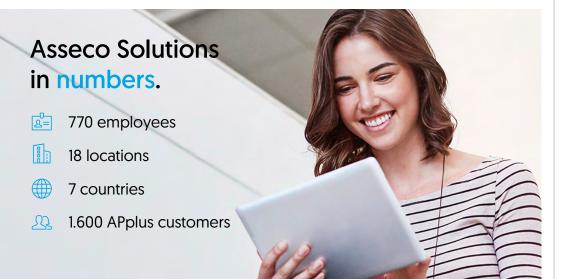
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As a pioneer and visionary in the ERP sector, Asseco Solutions has been delivering the most up-to-date technologies in the area of cutting-edge business software for twenty years. Thanks to a constant dialog with existing and prospective customers, we always have our finger on the pulse of current market trends and individual company and industry-specific needs.